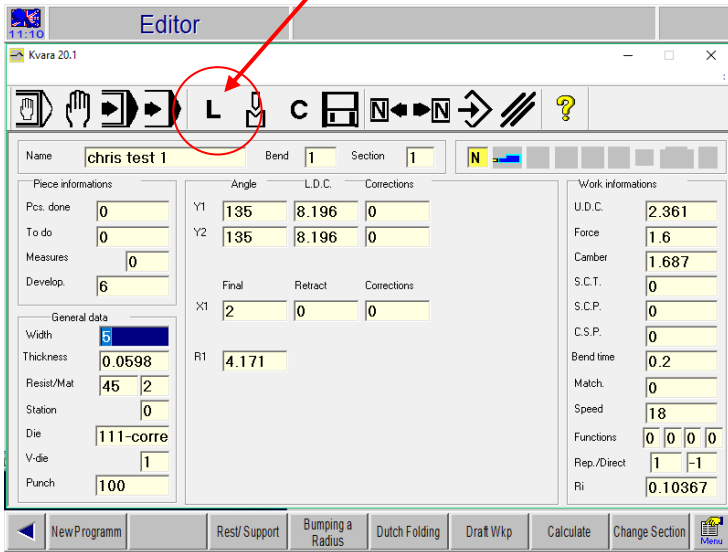
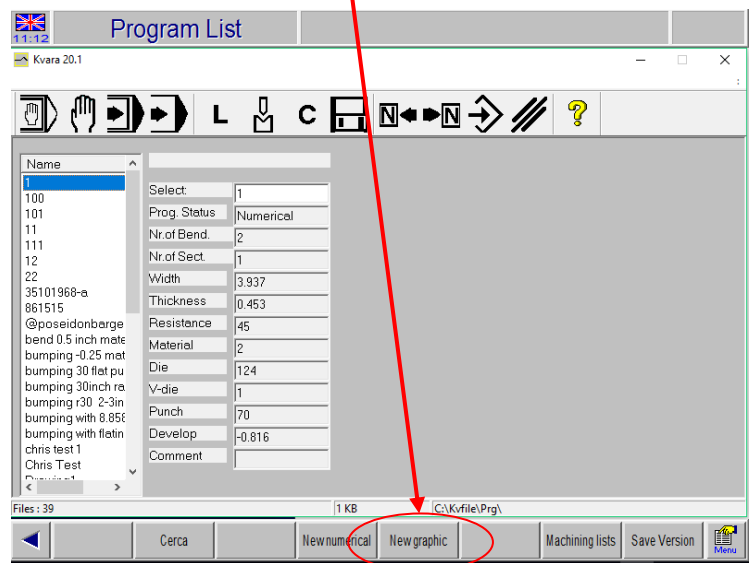


KV CONTROL - CREATING A NEW PROGRAM

1. Press the List button



2. Press New graphic



3. Enter the data for:

Width

Thickness

Resistance

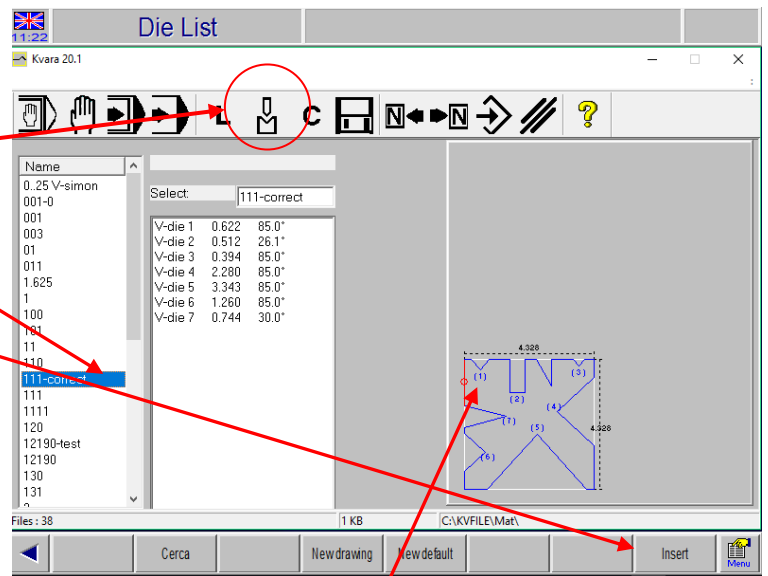
General data

Width	5
Thickness	0.0598
Resistance	45
Material	2
Station	0
Die	
V-die	0
Die Orient.	0
Punch	
Punch.	0
Comment	
Inner Measures	0

OK Cancel

KV CONTROL - CREATING A NEW PROGRAM

To select the Die
press the "punch & die button"
select your die from the list
and press "Insert"



General data

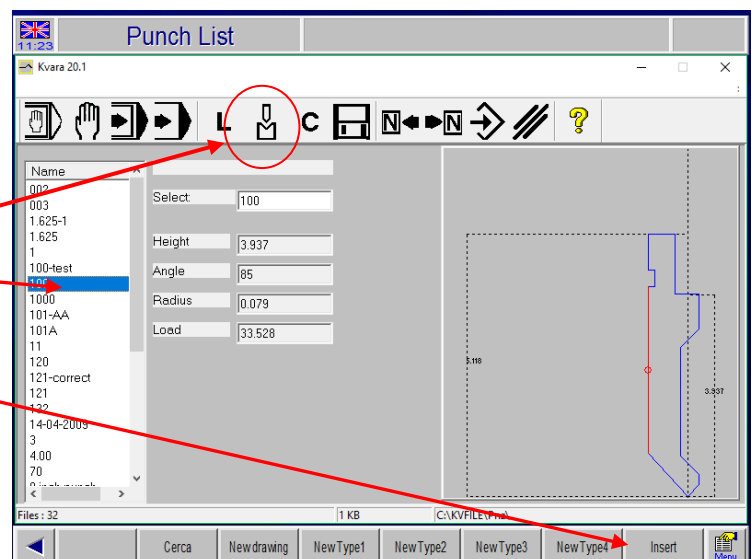
Width	5
Thickness	0.0598
Resistance	45
Material	2
Station	0
Die	111-correct
V-die	1
Die Orient.	0
Punch	1100
Punch.	0
Comment	
Inner Measures	0

OK Cancel

Enter the number of the
V-Opening you wish to use

To select the Punch
press the "punch & die button" twice
select your punch from the list
and press "Insert"

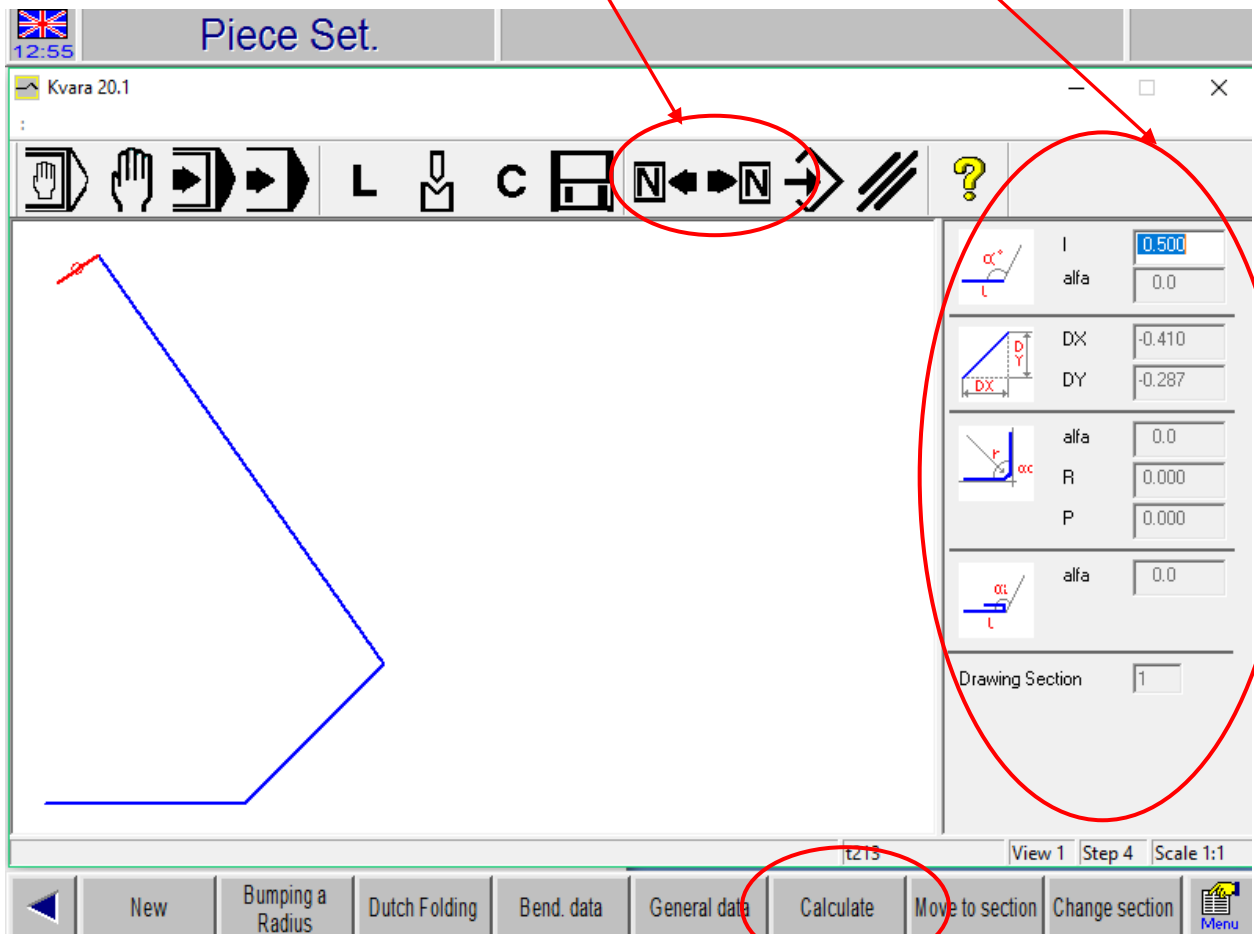
Then press "OK"



KV CONTROL - CREATING A NEW PROGRAM

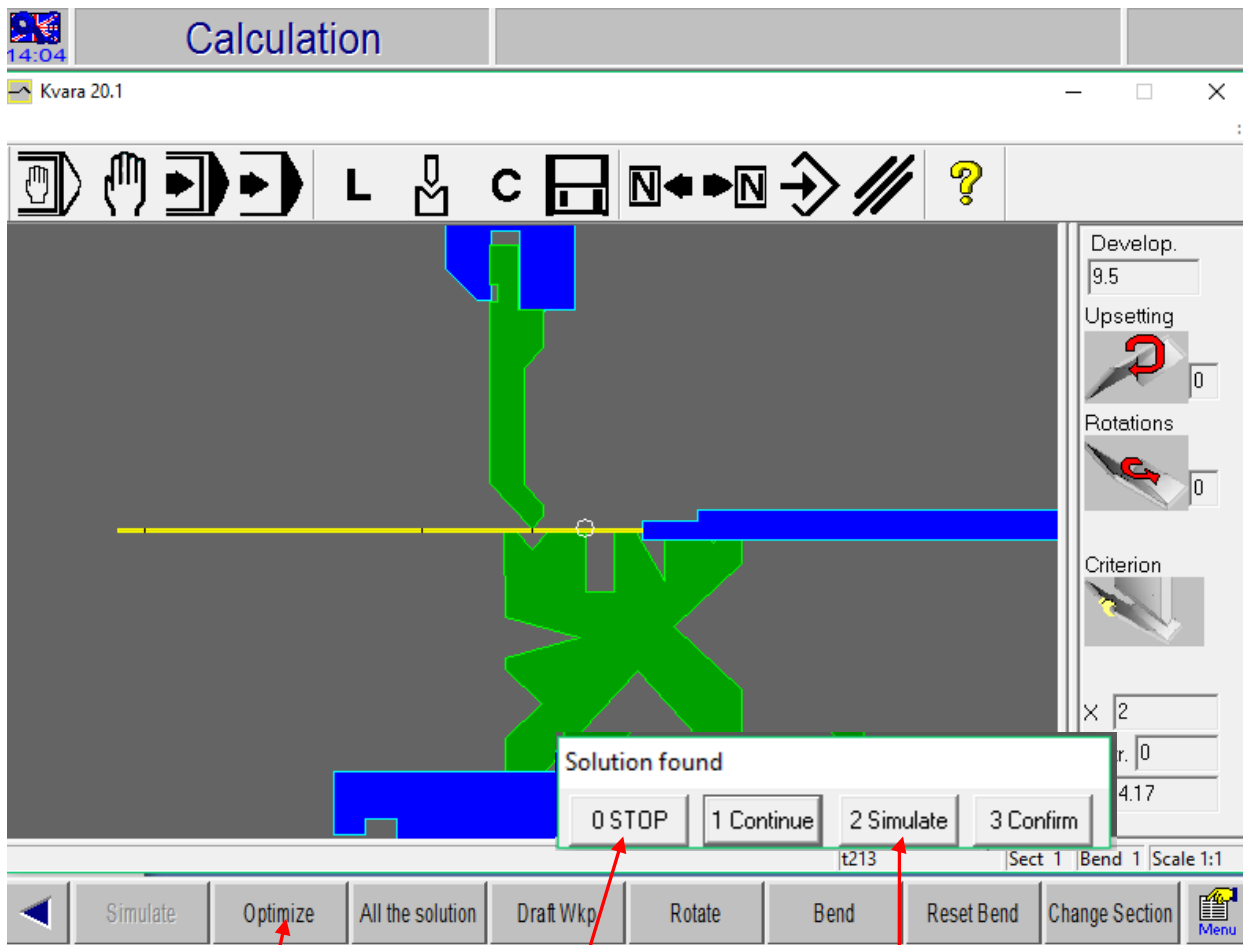
Fill in your bend data

If you need to make a correction,
use the "Next" keys to
scroll through your bends



Then press "Calculate"

KV CONTROL - CREATING A NEW PROGRAM

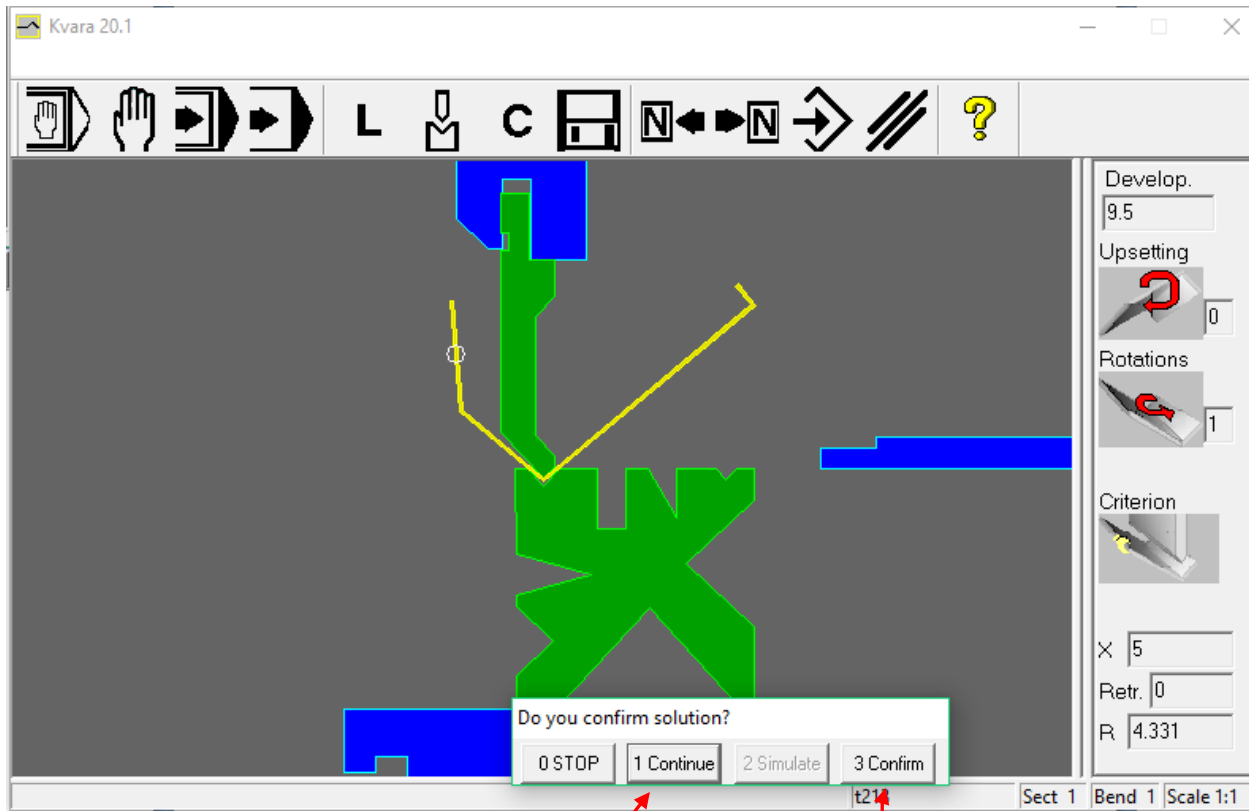


Then press "Optimize"

This window will appear

Press "Simulate"

KV CONTROL - CREATING A NEW PROGRAM

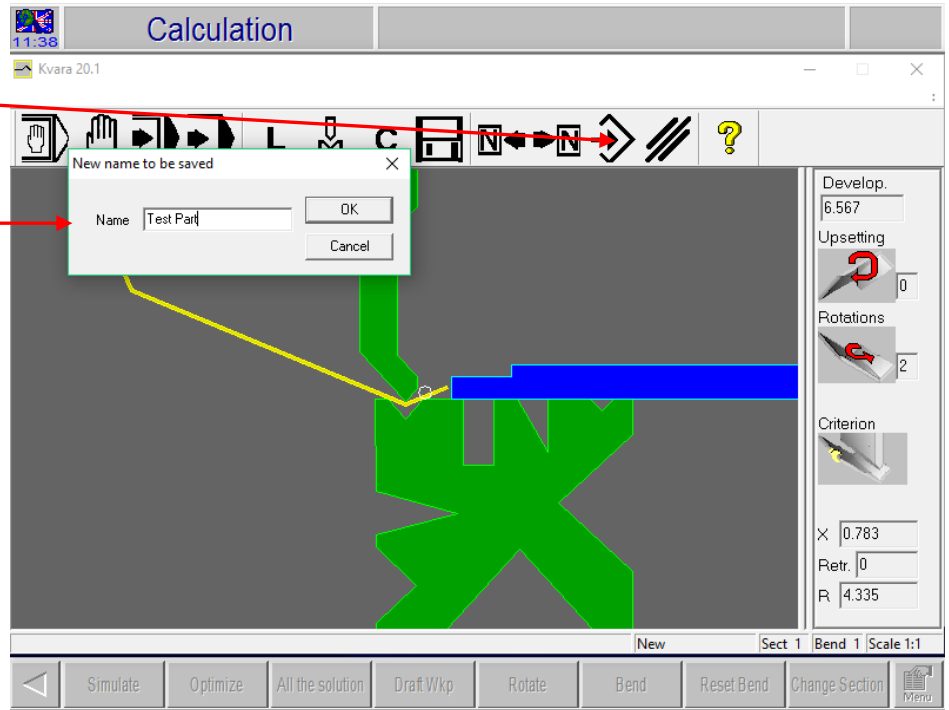


Press "Continue" to cycle
through the bends until
"Confirm" appears
Press "Confirm"

KV CONTROL - CREATING A NEW PROGRAM

Press the Save icon

Enter the name of your part,
then press "OK"



Press the List icon

Your new program
will appear in the list.

